

SECTION 1: Product and company identification

Trade name : Orange Away
Use of the substance/mixture : Solvent
Product code : 0378
Company : Total Solutions
P.O. Box 245013
Milwaukee, WI 53224 - USA
T (414) 354-6417
Emergency number : Chemtrec: (800) 424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Flam. Liq. 3 H226
Skin Irrit. 2 H315
Skin Sens. 1 H317
Asp. Tox. 1 H304

Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
May cause an allergic skin reaction

Precautionary statements (GHS-US) :

Keep away from heat, hot surfaces, open flames, sparks. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof ventilating, lighting, electrical equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Avoid breathing gas, mist, spray, vapors
Wash thoroughly after handling
Contaminated work clothing must not be allowed out of the workplace
Wear protective gloves, protective clothing, eye protection, face protection
If swallowed: Immediately call a POISON CENTER, a doctor
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Do NOT induce vomiting
If skin irritation or rash occurs: Get medical advice/attention
Take off contaminated clothing and wash it before reuse
In case of fire: Use carbon dioxide (CO2), dry extinguishing powder, foam to extinguish
Store in a well-ventilated place. Keep cool
Store locked up
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

Full text of H-phrases: see section 16

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
(+)-limonene	(CAS No) 5989-27-5	60 - 100	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304
UNDECETH-5	(CAS No) 34398-01-1	7.0 - 13.0	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
- First-aid measures after skin contact : Take off immediately all contaminated clothing and wash it before reuse. Wash skin with plenty of water. If skin irritation or rash occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Immediately call a poison center or doctor/physician. Rinse mouth with water.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : If you feel unwell, seek medical advice.
- Symptoms/injuries after inhalation : Irritation of the respiratory tract. Coughing. Headache.
- Symptoms/injuries after skin contact : Causes skin irritation. May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking.
- Symptoms/injuries after eye contact : Causes serious eye damage.
- Symptoms/injuries after ingestion : May be harmful if swallowed and enters airways. Nausea. Cramps/uncontrolled muscular contractions. Diarrhoea. Risk of aspiration pneumonia.
- Chronic symptoms : Cracking of the skin. Dry skin.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Foam. Carbon dioxide. Dry chemical powder.
- Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Flammable liquid and vapor.
- Explosion hazard : may be ignited by sparks. May form flammable/explosive vapor-air mixture.
- Reactivity : Reacts with (strong) oxidizers. Reacts with (some) acids. Reacts with (some) halogens compounds. Upon combustion: CO and CO2 are formed.

5.3. Advice for firefighters

- Firefighting instructions : Exercise caution when fighting any chemical fire. In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Take account of environmentally hazardous firefighting water.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : No flames, No sparks. Eliminate all sources of ignition.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Additional hazards when processed : Handle empty containers with care because residual vapors are flammable. In use, may form flammable vapor-air mixture. Keep away from open flame, sparks, excessive heat. - No smoking.
- Precautions for safe handling : Comply with the legal requirements. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Do not get in eyes, on skin, or on clothing. Handle and open the container with care. Keep away from sources of ignition - No smoking. Ground/bond container and receiving equipment. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge.
- Hygiene measures : Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations. Proper grounding procedures to avoid static electricity should be followed.
- Storage conditions : Keep only in the original container in a cool, well ventilated place away from : sparks, open flames, excessive heat. Keep container tightly closed.
- Incompatible products : Oxidizing agent. strong acids.
- Incompatible materials : Sources of ignition.
- Heat-ignition : KEEP SUBSTANCE AWAY FROM: heat sources. ignition sources.
- Prohibitions on mixed storage : KEEP SUBSTANCE AWAY FROM: oxidizing agents. (strong) acids. halogens.
- Storage area : Store away from heat. Store in a cool area. Store in a dry area. Store in a well-ventilated place.
- Special rules on packaging : Keep only in original container. meet the legal requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.2. Exposure controls

- Personal protective equipment : Use appropriate personal protective equipment when risk assessment indicates this is necessary. Gloves. Safety glasses. Protective goggles. Protective clothing.



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Clear, colorless liquid.
- Odor : Citrus scent
- Odor threshold : No data available
- pH : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : No data available
- Flash point : 124 °F Closed cup
- Relative evaporation rate (butyl acetate=1) : No data available
- Flammability (solid, gas) : No data available
- Explosion limits : No data available
- Explosive properties : No data available
- Oxidizing properties : No data available
- Vapor pressure : No data available
- Relative density : No data available
- Relative vapor density at 20 °C : No data available
- Specific gravity / density : 0.85 g/ml

Solubility	: Emulsifies in water.
Log Pow	: No data available
Log Kow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: < 20 cSt
Viscosity, dynamic	: No data available
VOC content	: > 90 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with (strong) oxidizers. Reacts with (some) acids. Reacts with (some) halogens compounds. Upon combustion: CO and CO2 are formed.

10.2. Chemical stability

No additional information available

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

(+)-limonene (5989-27-5)	
LD50 oral rat	4400 mg/kg body weight (Rat; OECD 423: Acute Oral Toxicity – Acute Toxic Class Method; Literature study; > 2000 mg/kg bodyweight; Rat; Read-across)
LD50 dermal rabbit	> 5000 mg/kg body weight (Rabbit; Weight of evidence; Equivalent or similar to OECD 402)
ATE CLP (oral)	4400.000 mg/kg body weight

UNDECETH-5 (34398-01-1)	
LD50 oral rat	> 1400 mg/kg

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

(+)-limonene (5989-27-5)	
IARC group	3 - Not Classifiable

Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: May be fatal if swallowed and enters airways.
Symptoms/injuries after inhalation	: Irritation of the respiratory tract. Coughing. Headache.
Symptoms/injuries after skin contact	: Causes skin irritation. May cause an allergic skin reaction. Repeated exposure may cause skin dryness or cracking.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: May be harmful if swallowed and enters airways. Nausea. Cramps/uncontrolled muscular contractions. Diarrhoea. Risk of aspiration pneumonia.
Chronic symptoms	: Cracking of the skin. Dry skin.

SECTION 12: Ecological information

12.1. Toxicity

(+)-limonene (5989-27-5)	
LC50 fish 1	720 µg/l (96 h; Pimephales promelas; Lethal)
EC50 Daphnia 1	0.36 mg/l (48 h; Daphnia magna; GLP)
LC50 fish 2	702 µg/l (96 h; Pimephales promelas)
Threshold limit algae 1	150 mg/l (72 h; Desmodesmus subspicatus; GLP)
Threshold limit algae 2	2.62 mg/l (72 h; Desmodesmus subspicatus)
UNDECETH-5 (34398-01-1)	
LC50 fish 1	< 10 mg/l
EC50 Daphnia 1	< 10 mg/l
ErC50 (algae)	< 10 mg/l

12.2. Persistence and degradability

(+)-limonene (5989-27-5)	
Persistence and degradability	Readily biodegradable in water. Forming sediments in water. Adsorbs into the soil.
ThOD	3.29 g O /g substance

12.3. Bioaccumulative potential

(+)-limonene (5989-27-5)	
BCF fish 1	864.8 - 1022 (Pisces; Fresh weight)
Log Pow	4.38 (Experimental value; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 37 °C)
Bioaccumulative potential	Potential for bioaccumulation (4 Log Kow 5).

SECTION 13: Disposal considerations

13.1. Waste treatment methods

- Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.
- Additional information : Clean up even minor leaks or spills if possible without unnecessary risk. Handle empty containers with care because residual vapors are flammable.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT : Not regulated for transport

- UN-No.(DOT) : UN2319
- Proper Shipping Name (DOT) : Terpene hydrocarbons, n.o.s.
- Transport hazard class(es) (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
- Hazard labels (DOT) : 3 - Flammable liquid



- Packing group (DOT) : III - Minor Danger
- DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
- DOT Packaging Bulk (49 CFR 173.xxx) : 242
- DOT Special Provisions (49 CFR 172.102) : B1,IB3,T4,TP1,TP29
- DOT Packaging Exceptions (49 CFR 173.xxx) : 150
- DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
- DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L
- DOT Vessel Stowage Location : A

Additional information

- Other information : When transported by ground in non-bulk containers, this product utilizes the exception found under 49 CFR 173.150.

ADR

No additional information available

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

Not listed on the United States TSCA (Toxic Substances Control Act) inventory	
---	--

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

(+)-limonene (5989-27-5)	
---------------------------------	--

UNDECETH-5 (34398-01-1)	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard

California Proposition 65 - This product does not contain substances known to the state of California to cause cancer and/or reproductive toxicity

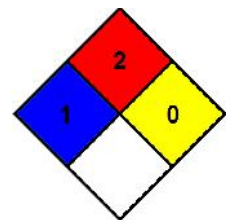
SECTION 16: Other information

Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging.

Full text of H-phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Asp. Tox. 1	Aspiration hazard Category 1
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization Category 1
H226	Flammable liquid and vapor
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage

NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
 NFPA fire hazard : 2 - Must be moderately heated or exposed to relatively high temperature before ignition can occur.
 NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



Prepared by: Technical Department

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. No warranty is expressed or implied regarding the accuracy of this data or the results obtained from the use thereof. Our company assumes no responsibility for personal injury or property damage to the vendee, users or third parties caused by the material. Such vendees or users assume all risks associated with the use of this material.